#### Test vessel TC2

Safe working pressure 475 bar
Orientation Vertical
Max internal diameter 1800mm

Max internal diameter1800mmMax internal length7,005mmTest mediumFresh water

Working temperature Ambient - 50°C (ice can be added

for reduced temperature testing)

Penetrator quantity 2

Penetrator ID 100mm

Max pressurisation rate 20 bar/minute approx



TC2 can be fitted with a modular frame that can provide a platform at various heights so that items do not have to be lowered to the bottom of the vessel. This can be set at approximately 1.25m intervals and custom heights can be considered.

Handling is carried out by 40t, 20t and 5t overhead cranes. Forklifts up to 9t are available on-site. The test centre has a wide range of standard slings, shackles, etc.

Penetrator ports are fitted with 4" quick action clamp connectors c/w blind hubs. These can be adapted in size to increase the available surface area for mounting bulkhead connectors, hydraulic ports, etc. The main limiting factor is normally the internal diameter of the relevant seal ring. Balmoral can supply blank hubs to be machined to requirements. Custom penetrators can be considered.

Pressure is provided by hydraulic intensifier pumps via a touch screen control panel situated next to the vessel. Test parameters are preprogrammed and a constant ramp up, hold at pressure and ramp down can be carried out automatically. Pressure and temperature readings are fed back to a networked server. A pressure relief valve is fitted to protect the vessel.

Standard 110 and 220 volt electrical supplies are close by along with 16, 32 and 64 amp 3 phase. Workshop air is also available.

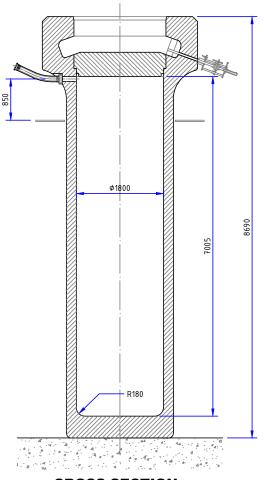
A pan and tilt subsea camera is available for use inside the vessel

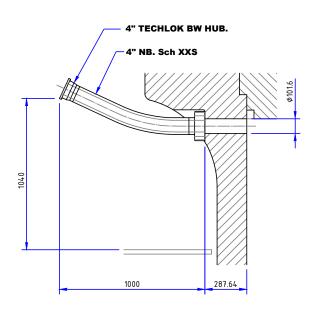


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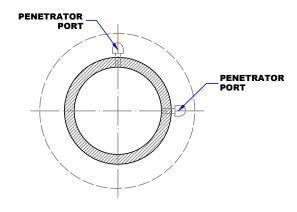
### Test vessel TC2

**Dimensions** 





#### **CROSS SECTION**



#### **SECTIONAL PLAN VIEW**

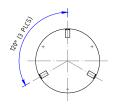


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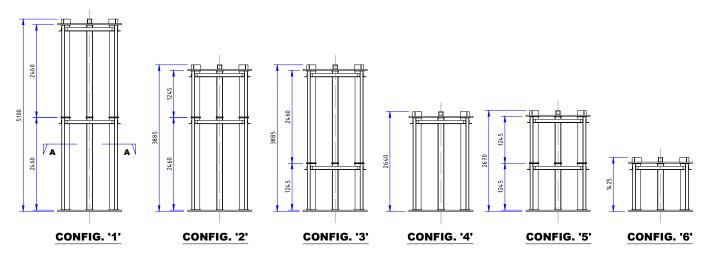
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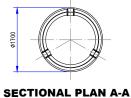
### Test vessel TC2

#### Modular base frame



**TOP PLAN VIEW** 



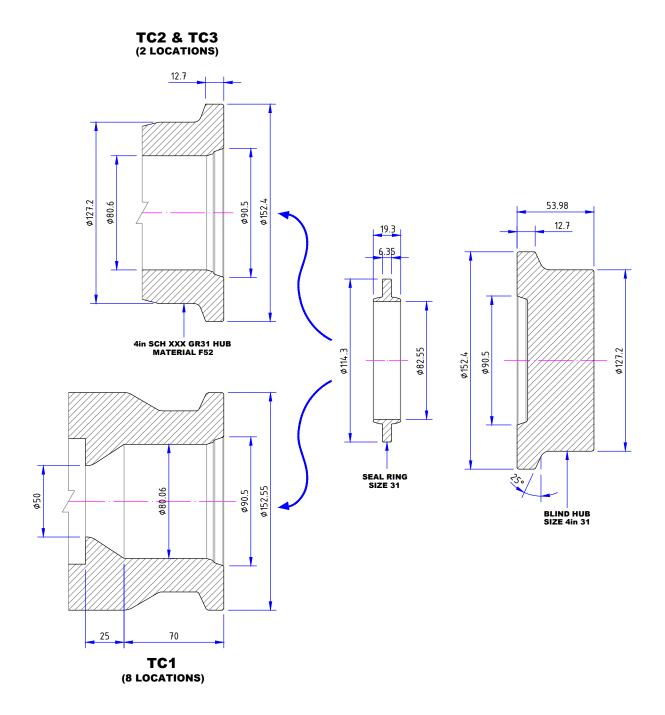




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### Test vessel TC2

Hub assembly - 4in 31

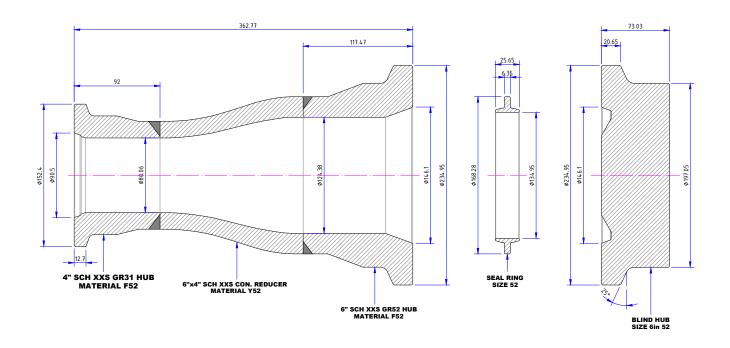




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## Test vessel TC2

#### Hub assembly - 6in 52

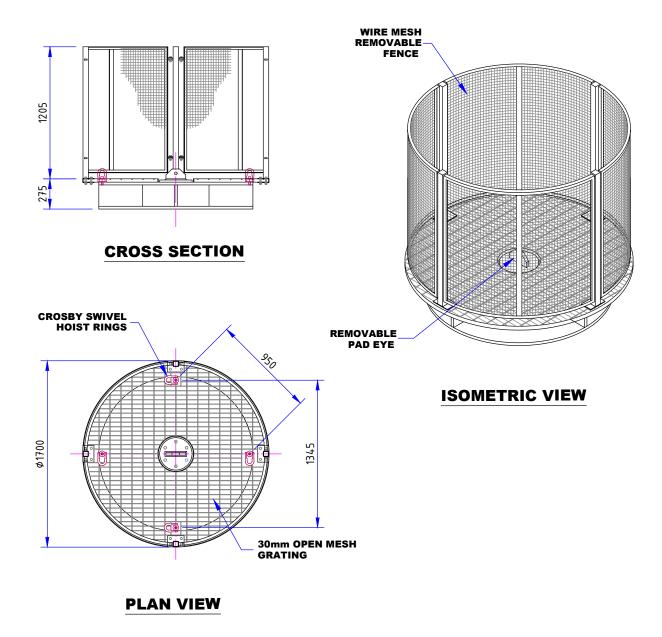




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### Test vessel TC2

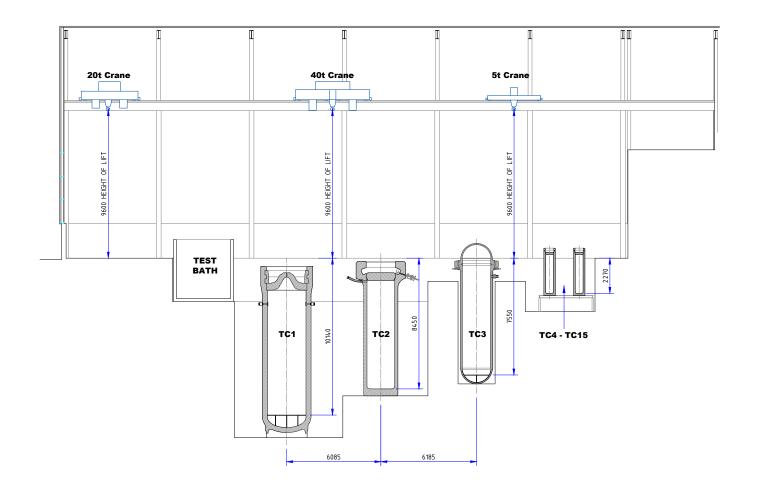
**Test basket** 





### Test vessel TC2

#### **Cutaway section through test centre**





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