#### Test vessel TC3

Safe working pressure 413 bar

Orientation Vertical

Max internal diameter1830mmMax internal length8,420mm

Working temperature Ambient (ice can be added for

Fresh water

reduced temperature testing)

Penetrator quantity 2

**Test medium** 

Penetrator ID 80mm

Max pressurisation rate 15 bar/minute approx



TC3 is fitted with a base structure to provide a flat platform and can also be fitted with a sectional frame that can provide a platform at various heights so that items do not have to be lowered to the bottom of the vessel. This can be set at approximately 1.25m intervals and custom heights can be considered.

Handling is carried out by 40t, 20t and 5t overhead cranes. Forklifts up to 9t are available on-site. The test centre has a wide range of standard slings, shackles, etc.

Penetrator ports are fitted with 4" quick action clamp connectors c/w blind hubs. These can be adapted in size to increase the available surface area for mounting bulkhead connectors, hydraulic ports, etc. The main limiting factor is normally the internal diameter of the relevant seal ring. Balmoral can supply blank hubs to be machined to requirements. Custom penetrators can be considered.

Pressure is provided by hydraulic intensifier pumps via a touch screen control panel situated next to the vessel. Test parameters are preprogrammed and a constant ramp up, hold at pressure and ramp down can be carried out automatically. Pressure and temperature readings are fed back to a networked server. A pressure relief valve is fitted to protect the vessel.

Standard 110 and 220 volt electrical supplies are close by along with 16, 32 and 64 amp 3 phase. Workshop air is also available.

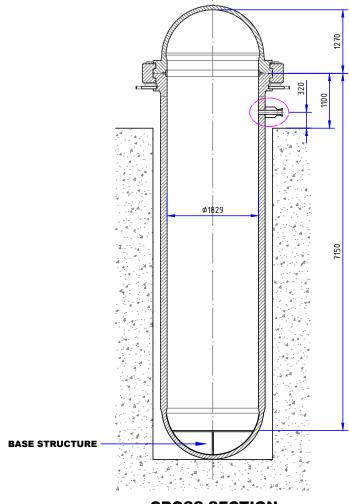
A pan and tilt subsea camera is available for use inside the vessel.

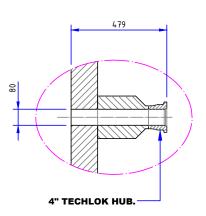


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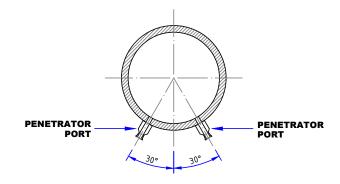
# Test vessel TC3

**Dimensions** 





#### **CROSS SECTION**



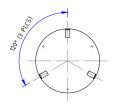
#### **SECTIONAL PLAN VIEW**



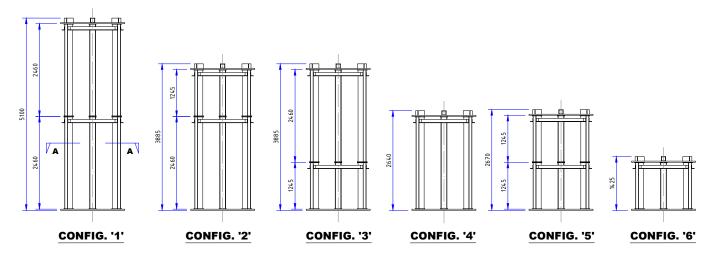
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### Test vessel TC3

#### Modular base frame



**TOP PLAN VIEW** 

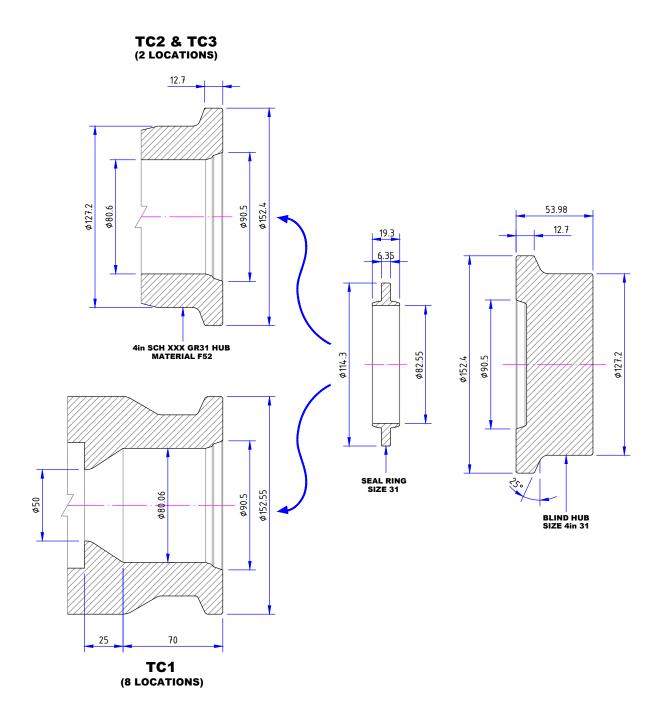






### Test vessel TC3

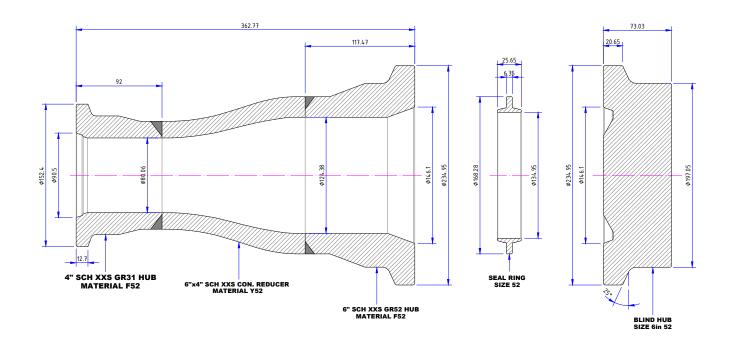
Hub assembly - 4in 31





# Test vessel TC3

#### Hub assembly - 6in 52

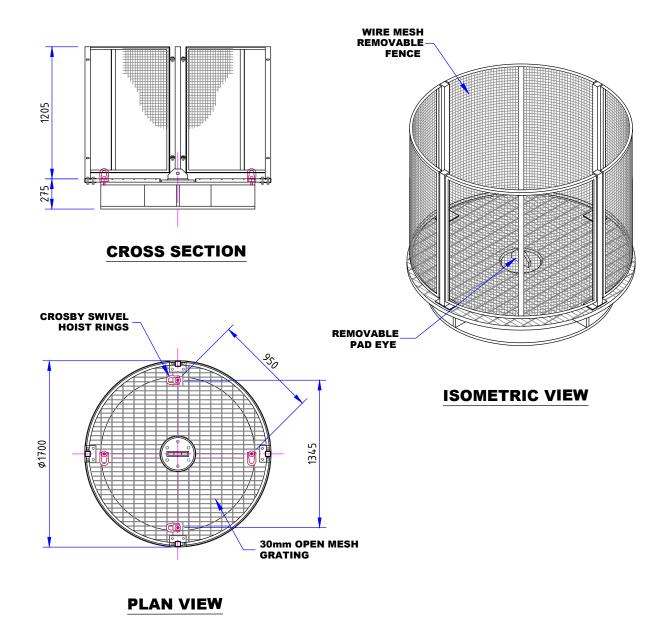




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### Test vessel TC3

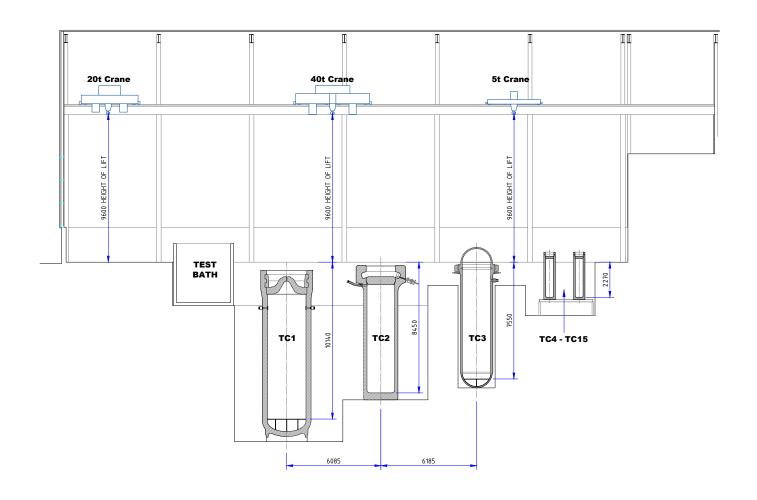
**Test basket** 





### Test vessel TC3

#### **Cutaway section through test centre**





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